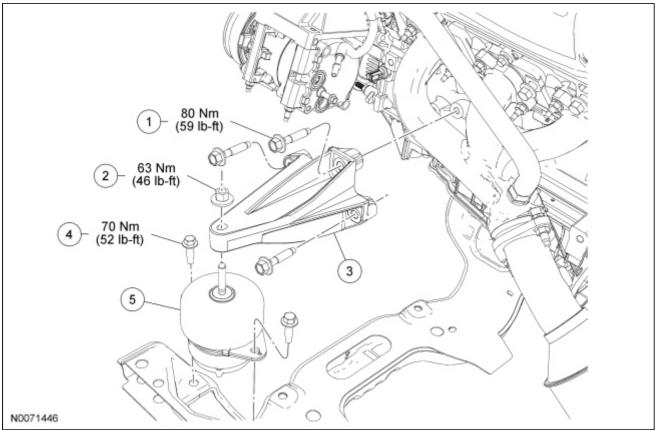
Engine Mount — LH

Special Tool(s)

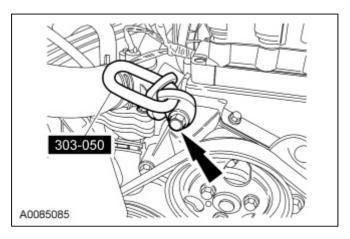
R R	Lifting Bracket, Engine 303-050 (T70P-6000)
ST1595-A	
ST2425-A	Support Bar, Engine 303-F072



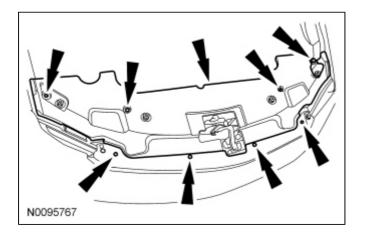
Item	Part Number	Description
1	W710565	LH engine mount bracket bolt (3 required)
2	N621943	LH engine mount bracket-to-engine mount nut
3	6B033	LH engine mount bracket
4	W707641	LH engine mount bolt (2 required)
5	6038	LH engine mount

Removal and Installation

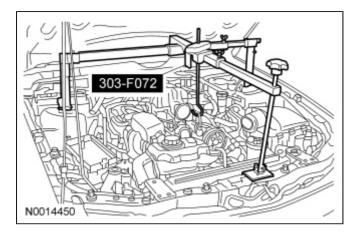
- 1. With the vehicle in NEUTRAL, position it on a hoist. For additional information, refer to Section 100-02.
- 2. Remove the Throttle Body (TB). For additional information, refer to Section 303-04A.
- 3. Remove the Front End Accessory Drive (FEAD) bracket bolt and install the Engine Lifting Bracket.
 To install, tighten to 48 Nm (35 lb-ft).



4. Remove the 8 pin-type retainers and the radiator sight shield.



5. Install the Engine Support Bar.



- 6. Remove the engine mount bracket-to-engine mount nut.
 - To install, tighten to 63 Nm (46 lb-ft).
- 7. Remove the 3 engine mount bracket bolts and remove the bracket.
 - To install, tighten to 80 Nm (59 lb-ft).
- 8. Remove the 2 engine mount bolts and the engine mount.

- To install, tighten to 70 Nm (52 lb-ft).
- 9. To install, reverse the removal procedure.